DEPARTMENT OF HUMANITIES AND SCIENCES

B.Tech I Year I&II Semester

CHEMISTRY

Subject Code: 23HBS9907

Regulation: HM23



ANNAMACHARYA INSTITUTE OF TECHNOLOGY AND SCIENCES

(Autonomous)

(Affiliated to J.N.T.U.A, Anantapur, Approved by A.I.C.T.E, New Delhi)

Utukur (P), C.K.Dinne (V&M), Kadapa-516003

Accredited by NAAC with 'A' Grade, Bangalore.



ANNAMACHARYA INSTITUTE OF TECHNOLOGY & SCIENCES::KADAPA (AUTONOMOUS)

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CHEMISTRY (Common to EEE, ECE, CSE) & allied branches

Course Objectives:

- To familiarize engineering chemistry and its applications.
- To train the students on the principles and applications of electro chemistry and polymers .
- To introduce instrumental methods.

Course Outcomes: At the end of the course, the students will be able to:

CO1: Compare the materials of construction for battery and electrochemical sensors.

CO2: Explain the preparation, properties, and applications of plastics, elastomers & conducting polymers. **CO3:** Explain the principles of spectrometry, separation of solid and liquid mixtures.

CO4: Apply the principle of Band diagrams in the application of conductors and semi conductors. **CO5:** Summarize the concepts of Instrumental methods.

UNIT I Structure and Bonding Models:

Planck's Quantum theory, Dual nature of matter, Schrodinger Wave equation, significance of Ψ and Ψ^2 , Application to hydrogen, molecular orbital theory – bonding in homo- and hetero nuclear diatomic molecules – energy level diagrams of O₂ and CO, etc. π -molecular orbitals of butadiene and benzene, calculation of bond order.

UNIT II Modern Engineering Materials:

Semi conductors-Introduction, basic concept, applications. Band diagrams for conductors, semiconductors, insulators. Effect of doping on band structures. Super conductors –Introduction, basic concept, applications. Super capacitors: Introduction, Basic Concept-Classification – Applications. Nano materials: Introduction, classification, preparation, properties and applications of Fullerenes, carbon nano tubes and Graphines nano particles.

UNIT III Electrochemistry and Applications

Electro chemical cell, Nernst equation, cell potential calculations, numerical problems, Potentiometry - potentiometric titrations (redox titrations), concept of conductivity, conductivity cell, conductometric titrations (acid-base titrations).

Electro chemical sensors- potentiometric sensors, amperometric sensors with examples.

Primary cells – Zinc-air battery, Fuel cells -hydrogen-oxygen, methanol-oxygen fuel cells – working of the cells. Secondary cells– Nickel-Cadmium (Ni-Cd) and lithium ion batteries-working of the batteries including cell reactions.

UNIT IV Polymer Chemistry

Introduction to polymers, functionality of monomers, chain growth and step growth polymerization, copolymerization with specific examples and mechanisms of polymer formation.

Plastics - Thermoplastics and Thermosetting. Preparation, Properties and applications of PVC, Teflon, Bakelite and Nylons .

Elastomers – Buna-S, Buna-N: preparation, properties and applications.

Conducting polymers – polyacetylene, polyaniline – mechanism of conduction and applications.

Biodegradable polymers- Poly (Glycolic Acid) (PGA), Poly (Lactic Acid) (PLA)

UNIT V Instrumental Methods and Chromatography

Electromagnetic spectrum. Absorption of radiation: Beer-Lambert's law. Principle and applications of pH metry, UV-Visible and IR Spectroscopies.

Chromatography - classification, Solid-Liquid Chromatography - principle, applications of Thin Layer Chromatography (TLC), retention time. Principle, instrumentation and applications of HPLC.

Textbooks:

- 1. Engineering Chemistry, Jain and Jain, 16th Edition, 2013, Dhanpatrai.
- 2. Engineering Chemistry, K. N. Jayaveera, G. V. Subba Reddy and C. Ramachandraiah, First Edition, 2013, McGraw Hill Higher Education.
- 1. Peter Atkins, Julio de Paula and James Keeler, Atkins' Physical Chemistry, 10/e, Oxford University Press, 2010.

Reference Books:

- 1. Skoog and West, Principles of Instrumental Analysis, 6/e, Thomson, 2007.
- 2. J.D. Lee, Concise Inorganic Chemistry, 5th Edition, Wiley Publications, Feb. 2008.
- 3. Text book of Polymer Science, Fred W. Billmayer Jr, 3rd Edition.

UNIT-I

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SCHODINGER EQUATION

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a new model known as wave mechanical model can doubt
by Erwin schoolinger. He can sidered the electron has three di
a memory in electric sield. To describe the television of
cleation waves schoolinger developed a mathematical equation
which is populatly known at schoolinger wave cquation.

$$\frac{d\psi}{dz^2} + \frac{d\psi}{dy} + \frac{d\psi}{dz} + 4\pi \nabla^2 \psi = 0$$
 (D)
According to non-classical de-Broglies equation
 $\lambda = \frac{h}{mv}$ where $v = v\lambda$ $v = \frac{h}{mv}$
Substituting in eq. (D)
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Eut kinetic every $k = k = k mv^2 ev n^2$
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- Particle and Probability character of the measurements Significance of Y: y is a Wave Sunction (1) (ii) It gives the information about the amplitude of conversion (iii) It may have the value (1) - Ve value (1) 700 Significance of y It is a probability sactor 0 O It give the information about probability of findings, an electron with in small region around the nucleus. 3 It leads to the idea of Blital. Schoodinger wave Equation for Hatom : E) Application to Hat Hydrogen atom Contain one electron abound the nucleus of Charge + e and charge on the electron is - e. Potential energy of electron is given as = V = -er Substituting the value of V. in the Schoodingel equation $\frac{\partial^2 \psi}{\partial x^2} + \frac{\partial^2 \psi}{\partial y^2} + \frac{\partial^2 \psi}{\partial z^2} + \frac{8\pi m}{h^2} \left(E + \frac{e^2}{h} \right) \psi = 0$ we get = $\left(\frac{\partial^2}{\partial x^2} + \frac{\partial^2}{\partial y^2} + \frac{\partial^2}{\partial z^2}\right)\psi + \frac{\partial^2}{h^2}\left(E + \frac{e^2}{h}\right)\psi = 0$ $\frac{1}{\sqrt{\psi}} + \frac{8\pi m}{h^2} \left(\varepsilon + \varepsilon^2 \right) \psi = 0$

Molecular orbital theory:

(i) Molecular dibitals are formed by overlapping of atomic obsta of nearly same energy UI) The number of molecular debitals formed are equal to the number of atomic obsitule involved in overlapping. (11) molecular orbitals, like atomic orbitals, are characterised by set of quantum numbers. (iv) Hall of the molecular substals will have lower energy and called bonding molecular aboitals, other half se higher energy and termed as antibording molecular obitals. (V) Electronic Configuration in molecular orbitale will be based on Three rules i.e @ Ausbau's rule @ Hund's rule C Pauli's exclusion pointiple. (Vi) The Linear Combination of atomic orbitals (LCAO) results in two types of @ Bonding moleculal orbitals Ant: bonding molecular os tostals 6 (VII) The bonding molecular aboital has a low energy composed to the atomic orbitals. There fore it results in the formation of bond. (viii) The anti bornding moleculal orbitals has higher energy can - pared to the atomic orbitals. Such an obsited commot form a Stable bond. (ix) The formation of bonding and anti-bonding is represented as helow. Wb 7 Amti bonding molecule Stotely Yo & Atomic orbitals 4 a & Bonding molecular ensited

(x) The older of increasing energy for the orbital is 10 $\sigma_{1S} < \sigma_{1S}^{*} < \sigma_{2S} < \sigma_{2R}^{*} < \sigma_{2R_{2}} < \pi_{2R_{2}}^{*} < \pi_{1}^{*} = \pi < \pi^{*} = \pi^{*} < \sigma^{*}$ - 12 (A.b) L Creeces (A·b) marian 25 (Ab) 15 A 15 $\hat{}$ Atomic (B) Atomic 4 Orbitak or bitals Molecular orthistals Bond oxder : desired as half the difference between Bond order is the number of electrons in the bonding molecular orbitals and in the antidonding molecular orbitals Bond order = 12 [Number of electrons Number of electrons Number of electrons Number of electrons in anti-. Bond order = 1/2 [Nb-Na] Bond length: Bond length is the distance between the Centres of two bonded nuclei. It is invessely proportional to bond oxder. Bond Length or 1 Bond order - ie bond mides into. . . .

(A)



(2)



Bon order = 2 i.e it has double bond

Heteromuchan molecules







We know that benzene has a planar hexagonal structure in which all the six Carbon atoms are SP2 hybridized. The remaining cyclic allay size p-obsitals (one on each Carbon) overlap to generate six molecular orbitals, twee bonding and three antibonding



[Node: is hepon discludly never find an cleckin]

To molecular orbitals of butadiene 2. But diene Consists of 4 individual Polbitals, the Theyetem of but a dill Contain 40 molecular Orbitale (containing 40 75 ilections). During - Filling the lowest energy molecular orbitals get - Silled Sisst as shown in diagram. - 4 Trelectrons Nodes 3 est unoccupied molecular Stotale Highest occupied 14 0

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UNIT-II

Bond Theory Of Solids The Concentration of atoms in a galeous mediume is law, when compare to concentration of along in a solid medium. The interaction between any two stons in Jakeous substance is very weak since the interatomic distance is lege In Case of Saids, the intersationic distance between the atoms is Small and there is a strong interaction between two successive stand. Due to this interraction the energy levels of atoms overlap with Cach other and firms bands namely valancy - bond of Conduction band. Valency Band: The band which is formed due to Valence electrons is known as Valence band. This band is always Completely filled (or) half filled with electrons, but it is nevel be empty. So this is highest filled energy band. Conduction Band: The band which is Somed due to Conduction clectrons is known as Conduction band. This band is always half filled (or) empty with electrons, but it is nevel competely filled with electrons. So this is unfilled energy band. Band energy gafes) forbidden energy gap: The distance between Valency band and Conduction band is Called Band energy gap (d) forbidden energy Jap. Energy gof. V.B

Broad on energy gap the Solid materials are divided 3 types. DInsulator 2) Conductor 3) Semiconductor Insulator :- The material which do not allow electric Current to pass tworgh it is called insulator. Eg:- plastic, word, rubbel. Here the distance between Valency band and Conduction band is large so, cletter transiti from V.B to C.B must lequise high energy but it is not possible Conductors: - The material which allow cleatric arrivent to Pass through it is called Conductor. Ex + Copper, Silver, steel etc. When a small potential disserves accoss the matchial, the ele -ction will undergo transition from V.B t. C.B. The distance between V.B + C.B is Very Very Small and Conducts Current in material. Semi Conductor: - The material which allow the clectric collent Partially to pros through it is called Semi Conductor Ez-> sition Germanium (Ge). The distance between valency band & Conduction band is very small when compare to insulater and gleater when compare to Conductor. C·B C·B +Eg is Large V. B Insulater of a Semi Conductor lies between Hence clectrical Conductivity Ensulator & Conductor.

The conductivity of SemiConductors is Very low at room tempetature. The process by which impunity is introduced deping. In semiconductors to enhance their conductivity is called deping. On the basis of impunities, added for doping, Semi Conductors are of two types. Im-type Semi Conductors > P-type Semi Conductors Tyres of Doping:-1. n- type Semiconductors: (Electro-Rich impusities) Silicon belonge to group 14 (2) IVA and have - Sour Valence electrons each. In their Gystals, each atom forms - Son's Covalent bonds with it neighbouls. 1 $-g_i - s_i - s_i$ when silicon caystal is doked with a 15group(r) VA-Group element like As, which Contains - Sive Valence electrons, Four out of five electrons are used in the formation of soul covalent bonds with The Sour neighbouring Silicon atoms. The fists electron is not used in bonding thus, it is Considered as extra and hence, becomes de -localized. These delocalised electron increases the Conductivity of deped silicon. Here the increase in conductivity is due to mega -tively charged electron, hence doped As with electron with implusity is called n- type: semi Conductor -· · · · · ** ****

2. P- type Semiconductor (Electron - Desigit impurities) When silicon is defed with a group 1360) III A Group elem like B& Al, Which Contains only 3 Valence electrons. In the place of south electron, a hole is aleated. This is Called electron hole (or) electron Vacancy - SIOB- SI- SI--si-si-si-si- $-BOS_1^\circ - S_1^\circ - S$ -si-si-si-si-- Si OB - Si OB -- Si - Si - Si -- Si - Si -- Si - Si -- Si $-\frac{1}{-si}$ | | | | $-\frac{1}{-si}$ - $\frac{1}{-si}$ - $\frac{1}{-$ When electric field is applied the electrons more towards positively charged plate and electron holes more towards the negatively charged phile. Hence Silicon and doped with electro desicit impositive se called P-type semiconductors. Super Conductors :-The Phenomenon of altaining zero resistivity (an infinite Conductivity at low temperature is known as superconductivity. The material become a superconductor. The Remperature at which the material undergoes a bransition stom normal state to super conducting state is Known as artical temperature on transition temperature (Te). Different materials will have different To values Example: Aluminium Te=1.19K Lead Te = 7.2K Tim T2 = 0391K Tungston Te = 0.01k

roperties of Superconductions

D SuperConductivity is a low-temperature phenomenan 2) The transition from normal state to superconducting states occur below the artical temperature 3) Super Conductors do not allow magnetic field. Theoryh them and behave as a diamagnetic. This property of expulsion of

magnetic field is known as Meissmer effect. 4) The magnetic field at which a Superconductor loses it's superconductivity and becomes a normal Conductor is known as cartical magnetic field (He).

5) Super Conductivity occur in metallic elements in which the number of Valence electrons lies between 2 and 8.
6) Super conducting materials ale not good Conductors at room temperature.

: Types of Super Conductors

In the Presence of Critical magnetic field, a Super Conductor Converts into a normal Conductor. Based On the Conversion Process, Super Conductors are classified into two types.

1. Type I Super Conductor 2. Type I Super Conductor

1. Tyle-I Super Conductors :- It is also known as Soft Super Conductors. The Super Conductors that exhibiting a Complete diamagnetic Property (meissmer esseed) are called type I Super Conductors. Ex:- Al, Zn, Hg, Sn etc. 2. Type-II Super Conductors:- It is also known as hard Super Conductors. The Super Conductors which allow partial magnetic Slux dentity incide the Super Conductors Ex:- NiTi, Nizsb, etc.

) The SuperConducting magnets are used in the Applications :nucleal magnetic resonance (NMR) and Magnetic resonance Îmage (MRI) 2) These are used in manufacturing electric generators and motors. 3) Super Conductors are used to detect the valistian of "1000 Content "in the human body. D Super Conductors are used in Magnetoencephilography. and and a set of the s

Super Capacitors pacitor - A Capacitor stores electrical charge and is Capable of discharging it whenever is Required. It blocks DC and allows AC to pass through it. But the super Capacitor Can be charged and inscharged Continuously. Due to Carbon technology, activated Cardon is used as a physical barrier. Super Capacitor :- A Super Capacitor is a type of Capacitor that Can store a large amount of energy, i.e 10 to 100 times more energy les unit mass (or) Volume Campared to clectro -lytic Capacitoss. Classification of Super Capacitors According to different energy storage mechanisms, super Capities Can be divided onto 3 types. @ Electro static Double Layer Capacitors: - [EDLC'S] E These EDLC'S use Carbon electrodes (or) delivatives with much higher Capacitance (b) Electro Chemical Pseudo Capacitors ;- [ECPC'S] Ecpc's use metal oxide (or) Conducting Polymer clectrodes. @ Hybrid Capacitors: - [Hcs] Hybrid Capacitor Such as litnium-ion Capacitor use electrodes With disgering characteristics. One is electrostatic agacitance and the other mostly electrochemical Capacitance.

Applications :-D These are used in Laptop Computers. 2) Photographic Stathes in digital Camera's and LED Stath lights 3) These are used in UPS [Uninterrouptible Power supplies]. 4) These are used in Railways, Clames, buses, etc. in the form of Supplement batteries. Nano Chemistry The study of Synthesis and analysis of materials in a nano Scale range is known as "Namo chemistry and this type of mate - Sials is known as "Name materials". Nano= one billionth Part of meter INamo meter = 10 m. Classification of Nanomaterials:-Nano materials are classified into 3types, based on ment of toms (or) molecules. 1. Materials with one dimensions in a nanoscale range. Ex: - Thin Silms, Surface Coating 2. Materials with two dimensions in a nanoscale range. Ez= Namo Carbona types, Namowires, Bizphymers etc. 3. Materials with three dimensions In a nano Scale range Fait Fullerens.

Fullerenes :-The another form (a) allotrope of Garbon is known as -Sullevene [C60]. It was discovered by Surl Kroto and Smalley structure of fullerene is bucky bull (or) foot The bull shouchive. It is undergo sp2 hybridization. Prefaration method :- fullerences are prepared from Graphite rods (or Graphite electrodes. Graphite rods Undergo Vafourisation Process in the Presence of inext atmosphere (Ite) by applying of high electric cullent Produces fullerenes. Gr-phite rod (Vapourisation) Fullerenes. (inert at my High electric custed Profesties:are soluble in Toluene and Carbon disulphile (CS) D Fullerences 2) It is -fine black Powder 3) Fullerences are Poor electrical Conductors, but mixing with Conducting materials these are act as high electrical Conductors. 1) It is unstable at higher temperature.

Applications of fulleremes:-1) Fulleremen ale the best anti-oxidants 2) Fulleromes de used in micro electrics 3) There are used in Micro electronics 4) used as optical devices 5) used as super Conductors 6) used as filleds. (arbon Namo Euber: - (CNT'S) Carbon nous tubes are another form of Carbon. It- has has ception dei cal structure. In this structure Carbon undergoes Sp2 hybridization himilas to graphile Carbon nono tubes sie classified in to two types. (1) Single Wall Carbon tubes (1) Multi wall Carbon tubes. Properties :-1. Nano tubes are stiff and strong fibres (6020 Pa). 2. CNT's are also act as Semi Conductivity and metallic Conductivity nature. 3. CNT's Carbon undergoes sp2 hybridization. Appli cations :-1. Switching Components in Computer. 2. CNT's used as storage device in battery 3. CNIS also used in field emission light devices. These are used as Solid Lubricants 5. CNT's are used as needles to a therapy against Cancer.

Graphine nano particles Graphine (er) Graphene :- Graphene is the allotrope of Carbon Consisting of a Single layer of string allanged in a lwo-dimen -bional Lattice. Procparation :-Ultraboniction of DMF (dimetry) somamide) and water 9:1 misture used and produced Single layer graphene. Oxidation of graphite with strong oxidizing agents such as Kmmoy & NaNoz "in H2Soy" Com partate Prepare Garphene. Properties :-D High thermal Conductivity 2) High Electrical Conductivity 3) High elasticity and flexibility Applications :- D These are use in Batteries 2) Graphene se usch im sensors: 3) These are used as Earelyy generations 4) Graphenes used in mobile devices 5) These are used as anti cordian coating and paints etc.) Graphene also used in Water Silters, Supercapacitors etc.

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UNIT-III

ELECTROCHEMISTRY

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In troduction

Electro chemistry is a branch of chemistry, which deals with the chemical applications of electricity. Electrochemistry deals with the chemical reactions Produced by Paring electric cultert Through an electrolyte (Ox) the Production of electric cultert through chemical reactions.

Cell Terminology: Current: current is the slow of electrons through a wirelow any Conductor. Electrode: Electrode is a material (or) a metallic rod/bas/strip which Conducts electrons. Anode: Anode is the electrode at which oxidation occurs. Citude: Cathode is the electrode at which reduction occurs. Electrolyte: Electrolyte is a water soluble substance forming - "ins in solution and Conduct electric Current. Anode Compartment: It is the Compartment of the Call in Which oridation half-reactions occurs. It Carting the anode. Catuode Compartment: It- contains the Catuode. It is the Compartment of the cell in which he duction half-seaction occure Half-cell ... Half cell is a part of cell, Containing clackroade and electrolytic solution. Is oxidation occurs at the electrode that is called oxidation halfcell. It -reduction occurs at the That is called reduction half cell.

Reference Electrodes (1) Calomel Electrode: It is a secondary electrode, Consists of a glass tube having a side tube on each side as shown in figure. Mercury of degree _____ bridge Saturated of pusity is placed at the boltom of this Had tube and is connected to the other could by means of platinum wive sealed in a glasstube. The surgace of medeury covered with puste of Hg dr. and melaly in Kel solution. The electrode is connected with the help of Side Rube Merculy on the left through a salt bridge with the other clectrosde, The Potential of which is to be determined. The potential of Calornel electrode depends upon the Concentration of C The potassium chloride (Kcl) solution. The elect-ode reaction when the electrode acts as Cathode is: 6 G. V_{2} Hg l_{2} $(\omega + e \longrightarrow Hg (l) + cl (aq)$ (ii) Silver - Silver chloride (As-Asch) Electrode: S I This is another widely used reference clastrode. It is level ¢ ! - sible and stable and Combe Combined with Cell Containing 6 chlorides with out inserting liquid junctions. Its standard 6 Clect-ode potential with respect to the standard hydrogen elec E. trode is 0.2224V at 298K. The electrode is represented as: Ag/Agu/4-Ç, e clastroode reaction is: Agulter Ag+U 6

3 GLASS Electrode. A glass electrode is made with a thin membrane of PH sensitive glass. This electrode consists of I long glass tube with a trim walled glass bull +twit at one end. This glass can specifically sense win mgl continu Thydrogen ions up to a pit about 9. The bulls Contains O.I.M Hel and a Ag/Agel electrode is immelsed - IM Hel Into the solution and connected by a platinum wire for electrical Contact. The electrode is represented as, Ag/Agil (3), Hel (0.1M) glass. Advantages; - i) Glass electrode Contre employed in the Presence of ghtong oridiging (a) reducing Substances and metal ins. (1) It is not poisoned easily. ((11) Accusate secults are obtained between ptt-range 1-9 (IV) It is simple to operate, Can be portable to any where easily. Limitations: - i It does not Sunction proparly in Some organic Solvents like rure alcohol. Nernst equation (for electrode potential) Consider the following redox reaction M"+me = M Fil. Such a redox reversible reaction. The free energy Change (DG) and its equilibrium Constant (K) are inter relation AG = - RT In K + RT m. [Product] [Reaction] as 🐲 4330 D

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4 "Call potential (or) EMF (Electro motive force) Electro motive ste (er) cell potential is defined as "The Potential difference between two electroder of a call" EMF of a cell = Standard reduction Potential of right hand side - Standard reduction Potential of left hand site clectrost E call = E sight - E (4) E - E L.H.S En: Galvanic cell = Zn(s) Zn (ag) / (ut 2) (Catho Le) Ecell = E[°] - E[°] - E[°] - E Anode. Calculation of Cell Potential :-Calculation of cell potential at standard Conditions at IM Concon -trution and 1 atm Pressure at 25°C is carried out under the Prio is dulle. Step 1 :- Write the oxidation and reduction half-reactions Sollowing Steps. Step: 2: - Look up the reduction potential [E'red] for the leduction halts requiring. Step 3: - Look up the reduction Potential (r) oxidation potential tol the Orticlation half reaction. The oxidation potential = Eori == E'red siter-4:- Add the two half-cell potentials to get the overall => Cell Landard Cell Potential => E cell = E Caturda E Anode Ecell = Ereduction => only for Cell Potential = Ecell = Erel + [Eonin] & Ecell = Ered Fred = E - E mode (C) E mode + Ectrole.

POTENTIOMETRIC TITRATIONS

Polutionelsic titrations are take titrations which involves by
measurement of electrode polutials with the addition of
titrant for the delevanination of equivalence (*) and point
so that substance can be applied quantitatively.
These are provented and completele analytical methods for a
wide range of applications.
(a) They are more accurate and Precise
(b) Can be used 5th cloud, luvited or fluorescent analyte solution
(c) Can be used 5th cloud, luvited or fluorescent analyte solution
(c) Can be used 5th cloud, luvited or fluorescent analyte solution
(c) Can be used 5th cloud, luvited or fluorescent analyte solution
(c) Can be used in the titration of mixture of acids, mixture of
basis is mixture of helides.
(c) Can be used if there is no suitable indicated it cloud
change is difficult to ascertion.
(f) the of polentiometric titrations :
Preditionelric titrations of the following
(b) Acid-base titrations can be classified in to the following
(b) Acid-base titrations and be classified in the following
(c) Acid-base titrations and be accerted in titration
(c) The polential is given by Neuroscipution
(c) For any sedex reaction:
$$aA + bB \rightarrow cC + dD$$

The polential is given by Neuroscipution
(c) Acid-base titrations is contradied to the cell. The polential of the
information of the cell. The polential of the
context species present.
(c) the heduced species present.
(c) the heduced species present.
(c) the heduced species present.
(c) the deduced species present.
(c) the deduced species present.
(c) The poly of Fettors is in its titrated with a solution
(c) polytium adigeomete, the following tede heartion large precision for the point
(c) the deduced species present.
6Fet + Gr, 07 + 14H ->> 6Fet3+2Gt+7H,0 During this litration Fe⁺² is Converted in to Fe⁺³. At the equalence point. There will be a shalp change due to sydden removal of all Fe²⁺ ions. pt, Fe, Fe, Fe, Hull, Holzes, HJ A graph between EMF measured agained the volume of polation diamete added is drawn and the quivalence point is noted from the graph EMF(-V) Volume of titrant (m2) volume of titratton) 6 first derivative plat @ potentiometric titration curve

Conductivity Conductivity is the ability to carly cullent. It is re - ciprocal of resistivity. Resistance (R);-The Resistance of a Conductor is directly proportional to its length and invessely proportional to its area. R= Rightance in ohis $\Rightarrow R \propto \frac{l}{A} \Rightarrow R = S \times \frac{l}{A}$ l = lengty in cm A = Aren in un-S = Specific Yefistamu Conductance (ar) Conductivity of the cell :-The reciprocal of resistance is known as Graductura and this redelity is known as Conductivity of the call. Carl => Carl x V(R/A) R => Carl x V(R/A) C = Conductoria Specific Conductivity :-The reciprocal of Specific registance of an electrolytic solution is known as specific Conductivity K= 1, (k) (r) Cx l ohn cm (m) molae Conductivity (An):-The Conductance of all the ions Present in only mole of clectrolyte in The Solution. $\Lambda_{m} = \frac{1000 \times K}{M} = 0 \text{ hm}^{-1} \text{ cm}^{-1} \text{ mot}^{-1}$ Equivalent Conductivity :-The Conductance of all the ions present in one equivalent of the electrolyte in the solution. May = 1000x K Ohm contest

conductivity is the measurement of the electrolytes Conductivity Callsin a Solution. It is defined as the Conductance in a given : Conductivity of the cell = Conduction Ca × Cell Constant volume of Sample = Electrical achent Distance voltage Area The Conductivity is measured by using a cell is known as Conductivity Call: Cell Constant: - Cell Constant is of Particular cellis determined as the ratio of the distance between the 6.00 Electrockes of the call to the area of the electrodes. [Cell Constant (2) = l = Cin = cin] Relationship between Conductivity and Call Constant 5-Conductivity is the ability of a solution to puts an electric current and it is related to cell Constant by Sollowing equation Specific Conductivity (K) = Conductance x cell Constant K= CXL L = K = =) [x = K] " Cell Constant - Specific Conductionality / Conductance Conductometric Titrations :-The determination of the end point of a titration with the relp of Conductivity measurements is termed as conductometric titulions. The principle involved is that electrical conductance. I depends up on the number and mobility of int. Types 05 Conductornetric Titrations :- Conductornetric Ritrations and Then to find endpoints of Wacid-alkali bitrations (i) Replace - ment titutions (ii) Precipitation titrations (iv) hedor titrations (V) Complexametric Aitrations.

(1) Acid - Base Titrations

Strong Acid - Strong Base Titration (Hel VE NaoH) : Ð Consider the ditration of a strong and (Hel) with strong back e æ (NaOH) $\left[H^{+}cE\right] + \left[Na^{+}OH\right] \longrightarrow \left[Na^{+}cE\right] + H_{0}$ 6 C The acid solution has high Conductivity due to to high motile E hydrogen ions. As alkali is added gradually the hydrogen ions . (HT) are replaced by slowly Nations as represented above. 1 Thus Conductance of the solution decreases until all the acid e has been neutralized and equivalence point has seached. 6 Further addition of alkali raises the Conductionce shappy as there 6 is an excess of hydroxide ions. C A graph is plotted between the volume of NaoIt and the . Conductome of solution. The exact equivalence point is inter E. - section of the two straight lines. 6 C s . Equivalence Point (b) Strong and with a weak base: (Hel & NH40H) when ammonium hydroxide is added to Hel, the Conductivi -ty decreases because of the Replacement of the full moving Ht ions by slow making NH4 ions. [H+ c1]+ [NH, OH] ---> [NH, c2]+ HO

e (18

After the end point does not change the Conductome because NHyOH is a weakly insed electrolyte has and Very Small Conductivity Compared with acid of its salt. Volume of NH10H added @ Weak acid with a Strong base: (CH3COOH V. NAOH) The Conductance of the acid will be low because of its Poor dissociation, when a small amount of NaOH is added to CH3COOH, the Conductivity decreases initially then increases with the sucher addition of NaoH. [CH3000 H+] + [Nat OH] -> [CH3000 Nat] + HO when me neutralisation of acid is completed, Sultier addition of alkali Produces excess OH Tons. The Conductance of solution therefore begins inderning more -pidly. of alkali added

FLECTROCHEMICAL SENSORS Sensor: senter is a device which is able to detect a change in physical/chanical quantity and produce an electrical . 0 Spral Scitable Sol a Computer. • Electrochemical Sensels : Electrochemical sensels are one of the broadest and adapt types of sensals. These are Particulary west • for the analysis integonice in Complex aqueous matrices and to e e defect oxygen and boxic gales. e Schematic Representation of Electrochemical Sched . The clectro chemical screet minly Carrists of outer grame G Contraining an electrolyte get and three electrodes. At the top ć of the Same it should have gut remember membrane. The electrody 6 one Constructed with high sensitivity laylise and allow C have sugget are Fach call shall construct with special stiller e electrodel and electrodytes for high specificity. This will helpful for allowing of hages signal "correctinte serponse and even a smaller volue e 6 of Jectrolyle will provide some verponte. æ ¢ E Ø, Signal measuring segister . đ. -Tree mistre 6 Sorrentional amplifiel Atential e A 6

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Applications :- (i) To detect onygen and toxic gales UN To monitor wake shear discharge pollutants in an environment monital Continously levels of oils habricants of gas. (III) To monitol (iv) To monital costanion process, chemical palameters, "met up hilder. (1) TO (VI) To monitor the "onic Concentration of perficides insecticade fortilizees, phalma centic drugs, etc. classification of Electrochemical Sensol: According to the measures electrical Parameter, Electro chaniscal screage dévided into Three Kinds. They are (1) Potentionnetric Senson (11) Amparo metric Sentors (111) chemiteristors (20) Conductometric sentore Potentionnetric Sensor: A potentio metric Sensol is a type of chemical sensol that may be used to determine the analytical Concentration of Some Components of the analyte gas (x) solution. These sensors measure the electrical potential of an electrode when no ant is present. Working Principle of Potentiometric Sensors: The Signal of a general Potentiometric sensor is based on The Meanst equation. This equation Predicts a linear depen E = Potential - dence of the sensor response. R = Gas coefficient $E = E^{\circ} + \frac{RT}{2F} \ln \left[a_{i} \right]$ F= Falady Constant n = mumber of electrons The Gignel is measured as the potential E= standard Potential difference (voltage) between the working a: = activity of the Principal clastrode and potential reservance electrode. The Working electrode's potential must depends on the Concentration of the analyte in the gas (or) solution phase.

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In This type of senders In selective Electrodes [ISE] we play's an imphilant vole for measuring potential (Emf) based in the Concentration of electrolytic solution in a given Somple. Applications 6- These are mainly used in measurement of gluces. in blood and Uvine. o Ampelometric Sensors (Voltammetric Sensors); meagure Cultent In this type of sendors we in Amperel. of Amperometric is the measurement of the The principle Cullent between the measuring and Countre electrode and Bring the cultont. Signal with respect to Applications :- i) There are used in Food induliving E (1) These are ø determine the amount of unicacid used to C. im Urine (iii) It is used for measuring the quality of water. i.e. measuring . the quantity of dissolved oxygen presence in geven water Sample. E

Tatlery (os) calls A call :- Contains only one anode and Catuada A Baltery :- Containe Sevent anode and Catude Types of Battiey: -1 Primary Baltery & Primary calls :- [Non-Rechargeable Battery] This Cells are not designed to be recharged (or) electrode reactions cannot be revelsed by passing external electrical energy. Therefore these are used only Once; askes - they become day to dead. Exi Zime - Air Bathery Zinc - Air Battery is an example of non-sechargable Zeme - Air Battery : battery and also called metal - Air Baltery N - - - - -Construction: - Granulated Zimc and Zn-metal with an electrolyte KOH to form a (2) ~ + (0, +4) -> Catrade (+) spans Prous anode. Prious graphite acti ada Rughite +> KOH Walking 5- At anode oxidation takes place in the -incelectrode by the liberation of electrons. These are transfelled to cathode. sit catula leduction takesplace in the polous nature of electrode by polying of any [01+ 14,0] KEactions :- At Amode: Zm + Lpott -> [Zm(0H)] + 2e-At Fluid: [2n(041),] -> =n0+ N,0+2015 At Catude: 1,0+110+2e-> 2011-Ovical Sention; 2Zn + 02 -> 2Zn0; E= 159V

1357+3 Desimition: Fuel cell is a voltaic cell, which converts the Chemical energy of the Such directly into electricity with out Griby Er: - O'Hydrogen - 0xygen Suel cell @ methanol - 0xy gen Suel cell -tim. X 1) Hydrogen-Oxygen Suel Cell (H2-02 fuel Cell):-560 Avole @ f 1130 37 @ Catrode - +02 2-2-OH - Electrolyte Polous Carbon electrodes The Cell Consists of two provs electrodes anode and Cathode. These electrodes are made of glaphite (Compressed Carbon) with Small amount of pt (2) Ag Catalyst. In between the two electrodes an electrolytic solution such as KOH (a) Nach is filled. The two electro -des are connected through the volt meter Working :- The Suel hydrogen is passed through the anode Compartment, where it is oridised. The oxidant (oxygen) is parsed twood the Cathoda Consportment where it is seduced. At anode: - 2H2+40H- -> 4H0 +4e (aridultion) (Reduction) At Caturdes- OL+ 240+40 -> 40H(ag) Net reaction: - 2-H, + 0, ----> 2Hole) + Electricity [0.8 to 10.7] Applications :- (1) These are used as auxiliary energy sauce in space Vehicles, military vehicles, sub-marines etc. (ii) In H=02 Suel cells, the Product of water is proved to be a 1 11 Carro of Steth water for astronauts. ~

method - oxygen such cell is another important - Such cell. It is also called pooton - exchange - Suel call. CHOH+H,0 102 #+ Coz H.O. (+)Camode Description: The cell Congists of two Poins electrodes and and Cathode. These electrodes are made of Nickel with Small amount of 16(1) Az Catalyst. These two electrodes are limked by one membrane (Naslon). These two electrodes are connected through the Working :- The Suel methand mixed with Water and Palsed Through the anode Comportment where it is oxidized. The courgen 15 Passed through the compartment, where it is reduced. At anode :- CH30H(e) + H30(e) -> Go (G) + 6+++ 6e-Reactions 3-At Caturale :- 3/2 20 + 6H =+ +6E -> 3H0(2) $C_{30}^{+}(l) + 3_{2}^{0}(l) \longrightarrow C_{2}(l)^{+} 2_{2}^{+}(l)^{+} Electricity$ The emp of this cell is 1.21 Volts fight cations :- is Storage of methand is much easily than H_gas The energy density of methand (The amount of energy Contained Ter a given volume) is greater from H_ gas.

Secondary Cell (or) Battery In Secondary butteries the Chemical reactions are reversed by passing direct electric cullent in opposite direction. The c Cells are designed for repeated use and they are able to be re chalgeable. Nickel - Cadmium Cell ? The Nickel-Cadmium Cell (1) Ni-Cad battery is a Secondary Cell that produces a potential of about 1.2pv which is shightly lower than that of Zn-Carbon cell It- Conjosts of Cadmium anode and a Catude of a Palae. of Nio(OH). The clectrode reactions in the cell during dis - Charge she Cd (s) + 20H(m) Cd (OH) (s) + 2e At anode:-At- Catro Le (- NiO(6H)-+2HO(K)+2e-> Ni(6H) (5) +20H (A9) $Cd_{(3)} + NiO(0H) + 2H_{Q(k)} \longrightarrow Ni(0H)_{(3)} + Cd(0H)_{(4)}$ The Cell reactions can be readily reversed Since the reaction Products NiCOH) and Cd (OH), adhere to the electrode Sussace. Application :- This battery used in is portable power body (ii) Flash light. (11) CD Players (iv) electronic Calculatory (1) electronic Cars (i) Coxdless electronic shaves

Recharging the Batterys - The call Can be charged by Patring electric cultent in the opposite direction. The met reaction during chalging is 2-PbSoy(s) + 2HO + Energy - Pboy+Pboys + 2H2 SO4 (9-1) (ii) It Produces very high cullent (iii) It also gets effectively at low temperature Advantages ?- (i) It is made eachly Disadvantages; - i Recycling of this bettery Causes environmental hazzelds ii) mechanical Straim and normal temping laduces 1528; - (1) Load Storage Cell is Used to Supply Current mainly 3) There are also used in telephone exchanges, hospitals, Powel Stating Githium-ion batteries (or) Lithium-ion Cell of etc. movement of Lithium ind are responsible ser chalging ? Construction: - The positive electroide is typically made some dis changing. loyers of chemical compound called Lithium-Cobalt oxide (LiCoos) The negative electrode is made from layers of Porous Carbon (Stappic Both the electrodes are dipped in a polymer get electrolyte and separate my a separates. which allows the Litions to poly though. Working: in Charging :- During charging Lit Fond Slow from the Positive electrode (Licoo,) to the negative electrode (graphite) through the dectedyte. innon c -> Li GO + chix

Dis chalging: During discharging the 4th ione Slow back manualis the clectrolyte sem negative electrode to the positive electrode. Electrone flow from the negative electrone to the positive ele - ctrode. The Lit Poul and electrone combine at the protive ele - ctrode and deposit there as Li.

Li-xco0+Chx -> Lico2+C

Licon

Graphite

Advantages: - (i) These are high voltage and light weight batteries (1) These are smaller in size (iii) These she Produces high Nottage than Ni-cd baltering Uses - i The Lithium Pon batteries are used in Cell phones. (i) These are used on Laptors, (iii) These are used in cleatric vehicles etc.

Graphite in in

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UNIT-IV

POLYMERS Definition: Polymers are macro molecules(giant molecule (or) High molecular weight compound) made by linking a large number of small molecules. nH2= = CH2 Hut P> - (CH2- CH2) m = 1 Etnylene Poly = Mamy Mersi = Parts Ex: The respending units ? and Polymeter are called merounds Polymerisation: The reaction by which monomer units combine to form polymers is termed Degree of polymerization: The number of repeating units in a chain is known as "Degree of Polymerisation". Nomenclature of Polymer a) Homo polymer: Polymer made out of same (or) Identical monomer units are known - M- M- N as homo polymer. Ex: _ M-M-M-M-M HOMO POLY MER (Branched Homa Polymer) b) Hetero polymer: Polymers are made from different types of monomers are hetero polymer (or) Co-Polymer. N- M- N- M-

Tacticity: It is the Orientation (or) arrangement of functional groups in polymer in an orderly (or) disorderly manner with respect to main chain is called tacticity.

There are mainly three kinds of tacticity.

a) Isotactic polymer: If the functional groups are arranged on the same side of the chain. It is called isotactic polymer.



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Н

b) Syndiotactic polymer: If the functional groups are arranged in alternative fashion in the main chain...It is called syndiotactic polymer......

c) Atactic poymer: If the functional groups are arranged at ramdom around the chain. It is called atactic polymer.



Every monomer must have minimum two bonding sites for polymerization process.



Polymerisation:

Ex:

The process (or) chemical reaction by which the no.of small molecules to form a big polymer is balled polymerization.

Monomer :-

Monomer "is a mice molecule (small molecule) which Combines with each other to, form a polymer.

Functionality : -

The number of bonding sites (as reactive sites (as) Sunctional gloups, Present in a monomer is known as its Sunctionality



Bisunctional monomers :-Bisunctional monomers mainly som linear (or) straight Chains polymer



mixed - Sunctional monomens: -

when a trifunctional monomer is mixed in small amounts its a bisquetional monomer. They form boarded chain polymer



The Process Coil chemical reaction by which the no. of Small molecules to form a big polymer is called Polymerisation. Types of polymerization: (i) Addition polymerization (ii) Condensation polymerization (iii) Co-polymerisation.

Addition polymerization (or) chain polymerization:

This type of polymerization several bi functional monomers combine to form polymer by addition reaction with out elimination of any byproduct.

Ex: (i) Polymerisation of ethylene:

Ex; (ii) Polymerisation of vinyl chloride:

Ex: (iii) Polymerisation of styrene:

Condensation polymerization (or) Step wise polymerization:

In condensation polymerization, the polymer will form by step-wise reaction between the same (or) different polar group containing monomers with elimination of small molecules like H₂O and HCl and NH₃.

Ex: Nylon6,6, Novolac, Bakelite, polyester.

CO-Polymerisation:

When two (or) more different types of monomers undergo simultaneous polymerization. I is called co-polymerisation

Ex: GR-Soubber (2) Styrene rubber (2) BUNA-S Rubber nch = ch - ch = ch + n ch = ch -GR-S-russ Addition polymerisation **Condensation** polymerisation 1. Additon polymerisation takes 1. Condensation polymerisation take place between same monomer units between two (or) more monomer. 2. This reaction proceeds a fast manner Reaction proceeds comparatively 3. No byproduct is formed. 3. By products are formed. 4. High molecular weight polymer is formed 4. Molecular weight of the polyme steadily throughout the reaction. 5. Thermoplastics are produced 5. Thermosetting plastics are produce 6. Homo- chain polymer is obtained 6. Hetero- chain polymer is obtained

Mechanism of addition polymerization:

Mechanism of addition polymerization can be explained by any one of the following types 1. Free radical mechanism 2. lonic mechanism Free radical mechanism (or) Free radial polymerization: The reaction proceeds as follow: Decomposition of initiator Step-1 \rightarrow Initiation $R + M \rightarrow RN$ Step-2 → Propagation

RM. + M → RMM

Step-3 \rightarrow Termination \rightarrow RM--M⁺ + RM--M⁻ \rightarrow RM--M+R A low molecular weight compounds like azo compounds, peroxide, Hydro peroxides are useful as initiators. This can be explained by the polymerization of <u>vinyl chloride</u>. Step-1 \rightarrow Initiation \rightarrow 1 \rightarrow 2R⁻ CFreee sold(cd) This takes R⁺ + CH₂ = CH \rightarrow R-CH₂ - CH⁻ R⁺ + CH₂ = CH \rightarrow R-CH₂ - CH⁻ R - CH₂ - CH⁺ + CH₂ = CH \rightarrow R-CH₂ - CH⁻ R - CH₂ - CH⁺ + CH₂ = CH \rightarrow R-CH₂ - CH⁻ R - CH₂ - CH⁺ + CH₂ = CH \rightarrow R-CH₂ - CH⁻ - CH₂ - CH⁻ R - CH₂ - CH⁺ + CH₂ = CH \rightarrow R - CH₂ - CH⁻ - CH₂ - CH⁻ R - CH₂ - CH⁺ + CH₂ = CH⁺ - CH₂ - CH⁻ - CH₂ - CH⁻ R - CH₂ - CH⁺ + CH₂ = CH⁺ - CH₂ - CH⁻ - CH₂ - CH⁻ R - CH₂ - CH⁺ + CH₂ = CH⁺ - CH₂ - CH⁻ - CH₂ - CH⁻ R - CH₂ - CH⁺ + CH₂ = CH⁺ - CH₂ - CH⁺ - CH₂ - CH⁺ R - CH₂ - CH⁺ + CH₂ = CH⁺ - CH₂ - CH⁺ - CH₂ - CH⁺ R - CH₂ - CH⁺ + CH₂ - CH⁺ - CH₂ - CH⁺ - CH₂ - CH⁺ - CH₂ - CH⁺ R - CH₂ - CH⁺ - CH⁺ - CH⁺ - CH₂ - CH⁺ - CH₂ - CH⁺ - CH₂ - CH⁺ R - CH⁺ - CH⁺ - CH⁺ - CH⁺ - CH₂ - CH⁺ -

RifcH2-cH+ + cH+-cH-cH+-cH+-cH+++ i d d d d Termination by coupling.

Ionic mechanism (or) Ionic polymerization

Depending on the nature of lons lonic polymerization takes place in two ways.

Cationic addition polymerization
 Step-1 → Initiation

Y + CH = CH -> Y-CH - CH (Carbonium ion)

 $\begin{array}{c} \text{Step-2} \rightarrow \underline{\text{Propagation}} \\ H - CH \oplus \\ + CH_{2} = CH \longrightarrow \underline{\gamma} - CH_{2} - CH_{2} - CH_{2} - CH_{2} \longrightarrow \underline{\gamma} + CH_{2} - CH_{2} - CH_{2} \longrightarrow \underline{\gamma} + CH_{2} - CH_{2} - CH_{2} \longrightarrow \underline{\gamma} + CH_{2} - CH_{2} \longrightarrow \underline{\gamma} + CH_{2} - CH_{2} \longrightarrow \underline{\gamma} + CH_{$





Ziegler - natta polymerization (or) Co-ordination polymerization

The mixture of titanium halides and tri alkyl aluminum is known as Ziegler-natta catalyst

$(TiCl_3 + R_3 Al)$

In this process tri alkyl aluminum adsorbs on the surface of titanium chloride and forms electron deficiency bridge structure

R Al'Al'SCI-

In this structure, titanium chloride acts as catalyst and alkyl aluminum acts as co-catalyst. In the presence of Ziegler-natta catalyst co-ordination polymerization occurs and gives isotactic polymer.

mechanism : -Initiation ->> Cat-R+CH=CH ->> Cat-CH-CH-R R R Propagation -> Termination -> $Cat - ch - ch + \left[ch - ch + \frac{1}{R} + \frac{Hx}{R}\right] Cat - x + ch - ch + \left[ch - ch + \frac{1}{R} + \frac{Hx}{R}\right] R = R$ R = R R = RLondenSation PolymeriSation mechanism Generally two types of Condensation Polymen's ation occurs (i) AA-IBB type polymensition MA-A + MB-B -> A-(AB) -B + 2m-1 By product (ii) A-B type polymetication nA-B -> B- (AB) - A + n-1 Producte Plastic (-1) Resims :plastics are high polymers which Can be moulded in to any Shape by application of heat and pressure in prosence of catalyst relies :- is light weight of high strongty to weight ratio) Good Thermal and electrical insculation (11) High Colonian resistant) Eary workability (Casting molding deilling etc.) High Chemical inertnets(vi) Low maintanance Cost. less Sication of Philtics: plastics are classified in to two types is thermophastics (ii) Thermo setting plastics

Thermo plastics (1) Theomo plastic resims:

These are the polymers which become soft on heating and hard on cooling. On reheating, they become soft again and can be remolded to desired shape. During the action of heating weak secondary vanderwaal's forces are broken while on cooling, these secondary bonds are re-established. Ex: PVC; Polythene, Teflon, Polystyrene.

- M-M-M-M-M-- M-M-M-M-M- Brices

ii) Thermo setting plastics (or) Thermo setting resins

These are the polymers which are fusible on initial heating and later cannot be softened by heating. Once they are set on heating they cannot be reformed. Because of strong covalent bonds. Ex: Bakelite, polyester, Urea formaldehyde resin etc.

Differences between Thermo & Thermosetting plastics:

•	Thermoplastics	Thermosetting plastics
	 The resins are produced by addition ploymerisation They are made up of long chain 	 Resins are produced by condensati ploymerisation These resins have three dimention network structure connected bonds.
	3. They are soften on heating and harden on cooling.	3. They are fusible on initial heating only.
	4. High molecular weight polymer is formed	4. Molecular weight of the polymer ris steadily throughout the reaction.
:	 Thermoplastics are produced Homo- chain polymer is obtained 	5. Thermosetting plastics are produced.
	, ist is obtained	6. Hetero- chain polymer is obtained

Composition Projecties and Applications of Ø (A) Nylon 6,6 (1) Bakelite (111) usea -formuldely de resin (iv) Carbon fibres Nylom 6,6: It is detained by the Polymerization of adipicacid! With Hexametrylene diamine. лHf N - (CH_) - N - H + THOOC - (CH_) - COOH -[- 1 - (CH_) - - - co - (CH_) - co] + 2 - HO (Nylon 6,6) ISES :- Nylon 6,6 is used as fibres Sol making socky dresses, arrets, undergarments etc. Bakelite (or) Phenol. Formal Lehyde ressing (or) Phenol plasts: Preparations - Bakelite is obtained by the Condensation Polymetisation of Phenol and formaldehyde in the Presence of an acid (N) alkali Catalyst. 1st step : Phend reacts with Formaldehyde to Som O-hydroxy metuyl phenol and P-hydroxy mety Phenol HCHO H+ CHOH



2^d Step: Condensation between hydroxyl methyl phenol and phenol to give linear of off



Bakelice

<u>3^d-Step:</u> Small amount of hexamethylene tetramine is added. It produces formaldehyde and ammonia formaldehyde converts the soluble and fusible novolac into hard. This infusible solid cross linked three dimensional polymer called bakelite.



Properties: I) Bakelite is very hard, infusible and rigid.

II) It has high resistance towards heat, moisture and chemicals.

iii) It has very good electrical insulating properties.

USES: i) Bakelite is used for making electric insulator parts like switches, plugs, switch boards etc.

ii) It is used for making articles like telephone parts, radio, and T.V. Cabinets.

iii) Bakelite used in paints and varnishes iv) It is used For making bearings and in grinding wheels.

NYLOIV(Polyamides)

The polymers having polyamide linkage are called Nylons. These are obtained by step-(or) condensation polymerization.

Teston It a Polymer of Tetraflows etnylene F.C=CF. It is obtained by polymerication of Preparation :-Water - emulsion of tetraflourio etylene in the presence of Benzyl peroxide as catalyst. CHU3+2HF ->> CHUF2+2Hd (chloso di slouro metricue) 2 CHUF2 -----> F2C=CF2 + 2HC n c=c polymetischtin F [F F] I I I I I I I I I I F F FFFFMFF (1) High chemical scenstance Proportios, (ii) Not soluble in any soluent (III) warey touch (iv) High melting Point (V) good electrical of mechanical properties (Vi) High density (Vii) Excellent Thermal stability Uses :- (1) As insulating material for motor transforme Cables Electric wires fittings 3 For making gardets Chemical Carrying Pipes. tubes. (3) For Coating on Siging pairs (non-stick)

PVC (Poly Vinyl chloride) Progration :-MCH_=CI+ <u>DIP</u> (CH_-CH-) Catalyt (CH_-CH-) Vinglehlaside PVC Properties := (i) PVC is good insulation material 4 having good dielectric strength (ii) Pvc is Seristant to all lype of weathering Chemical rotting Constion, shock + abrahos resistant (11) light weight of tough (iv) Pvc is resistant lo all inorganic compounds. Uses be applications :- PVC is a versatile material that assess many possible applications is making of window frames (ii) Desen Drainage Pipe (iii) water service ripe (IV) used as wire insulation (v) Automotive intenses (vi) Roosing etc.

Carbon fibers: -

Carbon files (CF) (x) graphite filele are filele Composed of no.05 Carbon atoms and there fibers have diameters of about 5-10 micrometers (µm). These are usually combined with other mater to Som a Composite.

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When Carbon-Siber Composited with a plastic resign and drive it forms Carbon-Siber-reinforced polymer. Which has high Strength. Carbon-Sibers are also composited with other maters such as a graphite to firm reinforced Carbon-Carbon Composite which have a very high heat resistance.

Prefaration: - Carbon fibers are synthesized by the Pyrolysis of organic fibers such as cellulose, Polyacoylomitoile (PAN) in an inext atmosphere.

Properties :- 1. Carbon fiber has high strength

2. It is Corronn resistance and chemically stad 3. It is non-poisonous, non- Stammable.

<u>Uses</u> 5-) They are used as reinforcing material with Poly eister scenne (05) crony refine to form composities, which have high & strength Than metals.

2) These are used at and coast, Constructions Biomedical el

appendent of the second second second

Conducting polymers :-

Generally Polymels are poor electrical Conductors, So here are used in electrical insulators. Sut some polymets are having Conductance perfectly there are nown as Conducting Polymers. The Conduction in the polymets in mainly due to (i) provide of Conjugation of double boods in a Polymer chan! ii) Addition (e) externally adding of ingridents (e) additive (doping) on a polymee chains En: O Polyacetylene, Poly aniline, Poly Pyroole etc Preparation of Conducting polymers:-Conducting Polymers are mainly Prepared by

doping the polymets. In this method introducing Chalged species and Created Positive (+ve) chalge (&) megative (-ve) Chalge on a polymet Chain.

Types of doping :-

1. P-doping -> Wing Lewis acid (~) Halogens by create Positive charge on Polymer chain. En:- Feelz, Ald's Br, I_ etc.

2. n-doping -> By knows woing Lawis Date & alkali metals Creating negative charge on polymet chain' En:- NHS, PH3, Natur

10 1) Poly acetylene: -A Cetylene Undergo Polymerisation gives poly Acatylene. nHCECH _____ FHC=CH-CH=CH-CH=CH] (a) P-doping: - In this method polyacetylene reacts with lewi acide like Feels (ferric tri chloride) and Create (+ve) charge on a polymen chain. So poly Acalylene is Converts into Conducting Poly acetylene Polymer. EHC=CH-CH=CH-CH=CH-CH=CH-CH=CH-CH=CH-Fell (N) The content of the child of the ch EHC=CH-CH=CH-CH=CH} 6 n-doping: - In this method polyacetylene reacts with Lewis base like NHS, PH3 etc and created (-Ve) charge on a polymer chain and which responsible 30 Conduction. EHC=CH-CH=CH=CH=CH=+ Base reduction EHC=CH-CH=CH-CH= Applications of Polyacetylene :-I) These are used in batteries, micro electronics etc. 2) It is used in the development of photovoltaic devices) It is used in Sometion of P-n transitions helero junctions etc

E). Poly amilime :-Aniline undergo Polymetication Bives Polyaniline M ONH ______ FOND ON ______ Polyaniline 3) I P-doping 3 - In this method poly aniline leache with acids like Hel and Gente portive charge on a polymet chaim. So, Polyaniline is converted into Conducting polyaniline polymes Fordon on the H $\frac{1}{10} - \frac{1}{10} - \frac{1}{10} - \frac{1}{10} = \frac{1}{10}$) Poly pyrosole: -Pysrole undergo Polymerisation gives Polypyrrole. It is 2 very good Conducting polymer with Conjugation of double bonds. $\xrightarrow{H} \longrightarrow \left\{ \begin{array}{c} & & \\$ Poly pyrrole

P-doping :-In this method Poly pyrorde reacte with lewis acide like Fects and create (+v.) charge on a polymel chain. So, Poly Myr. le is converts into conducting polypyrole polymer. End wis acid the following poly pyrrole Applications of poly gyrrole :-. U It is used for the catalyst in fuel calls. W It is used as a consistant (3) These are used in broseness, gas sensors light weight reche -able batternes etc. Applications of poly and line 3-() It is used as a consion resistant @ It is used in Pointed Circuit Boards (PCB), Sendors, etc. 3 It is used as a Coating for films etc.

Biodegradable Polymers 8-A polymer that can be decomposed by micro-organisms (bacteria) is called a biodegradable polymer. Ex: Poly (Guycolic Acid) (PGA), Pory (Lactic Acid) (PLA), etc 17 Pory (Grycolic Acid) [PGA] -Poly Glycolic acid is an example of biodegradable Polymer. Preparation: PGA is Prepared by Condensation Polymerization of glycolic acid monomers in the Presence of Catalist. n. H-O-C-COH <u>Catalyst</u> FO-C-C-C-H CMethane Sulfhonic acid] H n (Glycolic acid] (-nH.O) [PGA]. (Gilycolic acid) (-n1120) Properties - i) It is chemical inertney. Ti) It is Registance to Courosion Procey 11) High Lensile Stoenoth
Applications: - 17 It is used in Agriculture activity. ii) It is used in waste management, ' 10) Phn used in biomedical applications, etc. E: - Osthopedic, dental, etc. Poly (Lactic Acid) (PLA) or Poly Lactic Acid (PLA), is an example of biodegradable polymer. Poepavartion - PLA is prepared by condensation. Polymenization of Lactic acid monomers. m H-o-c-c-c-c-densation - n H2-o-c-c-c-c-c-c-c-c-c-c-c-c-c-CH3 CH3 Missing Brit PLA Lactic acid ... STREETANT IN. Properties TIt is chemical inertness; > It has high resistance to corrosion, B) It is shiny and trans parent! Oils , etc . Applications: - 17 It is used in medical purpose like Sterits, etc. the as the to Example 2) It is used in tood Packaging, 3) It is used in Agricultural

in the states

achvitit, etc.

UNIT-V

INSTRUMENTAL METHODS & APPLICATIONS Spectroscory which shall have have at at state bottom Spectro = Radiation Scopy = Measurement Des: - Spectroscopy is the study of the interaction between electromagnetic radiation and the substance. Types of Spectroscopy : mording to indurpation advalia It is classified in to two types 1) Atomic Spectro Scopy 2) Molecular Spectro Scopy D Atomic Spectroscopy: - It deals with the interaction between electromagnetic radiation with atom. During which the stong absorbs hadiation and gets excited state from the ground state electronic energy level. 2) Molecular Spectroscopy; - It deals with the interaction between electromagnetic radiation with molecules. Spectoum :-() Absorption Spectrum: - moide there 20 minutes (Es) When a beam of electro magnetic radiation hr is allowed to sall on a molecule in the ground _ here (GS) state, the molecule absorbs photon of energy (hv) and undergoes a transition from the lower thereigy level to the higher energy level, The spectrum thus obtained is called Absorption spectrum.

2) Emission Spectrum:-

Is the molecule comes down from the Cxcited state to the ground state with the emission of photons of energy (hv), The spectrum thus obtained is called (Gs)

Electro Magnetic Spectrum:-

The arrangement of various types of electromagnetic radiations in terms of increasing (or) decreasing wave length (or) Frequency is called electro magnetic spectrum.

The wave length of various waves increase in the Sollowing order

and the second second from

V-rays X-rays UV-rays Vicible IRrays M.W. rays Radio values V-rays < X-rays < UV-rays < Visible rays < IR rays < Mileowave < Radio waves rays

Absorption of radiation

The absorption of radiation (or) absorption of light by any material is followed two laws. () Lambert's law (2) Beer's law (4) Beer- Lambert's law.

infine hungy had the stores was that the statement is

Lambert's law :-I) According to this law when a beam of light (or) radiation is farsed through a homogeneous absorbing (a) transport medium, the sate of decrease of intensity with the thickness (t) of absolving medium is directly proportional to the intensity of light. Mathematically the lambarts law may be Absolling expressed as - dI x T dt $\Rightarrow -dI = KI$ To = Interesty of incident Light di = Small decrease in the I = Interesty of transmilled dt = Small decrease in Trickness Light-K: Constant t = Thickness $I = I_0 10^{-\kappa}$ Seer - Lambert's law :> According to this law " When a beam of light (or) mono chrometic readiation is passed through a solution of absorbing Substance, the rate of decrease of intensity of radiation with Thickness of the absorbing solution is propositional to the intensity of radiation as well as the Concentration of the Solution "C Mathematical sepsementation as $-\frac{dI}{dt} \ll IC \Rightarrow$ -dI = kIC

On integrating the equi between limits I= Io at t=0 and. (5) I=I at t=t, weget ($\int \frac{dI}{I} = \int kcdt$ $l_n \frac{I}{I_0} = -kct (\alpha) 2.303 \log \frac{I}{I_0} = -kct$ $\Rightarrow \log \frac{I_0}{T} = \frac{K}{2.303} ct$ Where $\Sigma = \frac{1}{2 \cdot 303}$ moles adsorptivity => A= Ect -2 log Io = A = Absolvance eq-2) is called Beer - Lambert's law. Thus the absorbance (A) is directly proportional to molal Concent - ration (c) and thickness (E). P'metry :-Measurement of Pt of a solution wring Pt meter is called Pt metry P-metry is a Scientific method used to measure the hydrogen ion Concentration in water based solution, indicating its acidity (a) alkalimity expressed as pt. Pt metry is usually cashed out by pt meter. Proinciple :-PH meter Consists of a measuring electrode (glass electrode) and reference electrode (Calomel electrode). The PH meter measures the difference in electrical Potential between megsuring electrode and a reference electrode.

On integrating the ever between limits I= Io at t=0 and. I = I at t=t, we get $\int \frac{dI}{I} = \int kcdt$ $l_{m} \frac{I}{I_{0}} = -kct (ar) 2.303 log \frac{I}{I_{0}} = -kct$ $\Rightarrow \log \frac{I_0}{T} = \frac{K}{2.303} ct$ where $\Sigma = \frac{K}{2.303}$ moles adsorptivity => A= Ect -2 log Io = A = Absorbance eq-2) is called Been- Lambert's law. Thus the absorbance (A) is directly propostional to molar Concent - ration (c) and thickness (t). P'metry :-Measurement of Pt of a solution whing Pt meter is called Pt metry P-metry is a Scientific method used to measure the hydrogen for Concentration in water based solution, indicting its acidity (or) alkalimity expressed as PH. Pt metry is usually cashed out by pt meter. Primeiple :-PH meter Consists of a measuring electrode (glass electrode) and reference electrode (Calomel electrode). The PH meter measures the difference in electrical Potential between , megsuring electrode and a reference electrode.

The pt of the solution is related to the H+ ion concentration Ly the following formula. PH - log [H+] → Ag/Ag il Resclence electrode (r) Calomel -> Glass electrate Applications :useful to measure 1) The chemical reactions occur in water, It is the nature of water i.e. A cidity (2) Alkalimity D It is used in healthcase and climical applications such as blood chemistry 3 It- is useful to monital the pH in agriculture soil water. Potentiometry:-Potentiometry is one of the methods of electro analytical chemistry It is usually employed to find Concentration of a solute in solution. Principle: - It is one of the important method for measuring of em 5. The Principle involved in the Potentiometry is when the Pair of electrodes is placed in the Sample Solution, it shows the Potential difference by the addition of titrant (a) by the change in Concentration of ions. Ems of a cell depends on the Concentration of the electrolytes with which the electrodes are in Contact. Therefore, the electrode reaction is M"+me= M As the Concentration of Mont Changes, the ends of the cell also

Changes Correspondingly.

mainly two electrodes are used in the potentiometry is 3) Reference electrode B Indicator electrode the Potential is given by nerret equation [E=E_0+(0.592) logc Saturated calomel - pt electrode , saturated Kcl DE/DV, Applications :-(1) Potentiometry is applicable for measuring the Concentrations of solute in low concentrated solutions (2) These are used for analysis of CN NH3 in watch and waster water 3 This type of method 93 also used in Agriculture like measured the Concentration of disserent salts NHy, I, Ca, K, CN etc in soils plants materials, fertilizers, etc. the time of the call also planter produce aspects

UV-VISIBLE Spectroscory: UV-VISIBLE Spectroscory is a branch of Absolption spectroscory. Instrumentation > The block diaglam of UV-Visible spectrophoto - meter is shown in figule.



<u>Principle</u> → UV-Visible Spectra sisces from the transition of Natency electrons within a molecule & ion from a lower electronic energy level (ground state E0) to higher electronic energy level (excited state E1). This transition occurs due to the absorption of UV (wave length 100-400nm) & visible (wave length 400-750nm) region of the electronic spectrum by a molecule (or) ion.

The energy absolved by the molecule to sample is equal to the energy difference between excited ground state of the molecule. $\Delta E = E_1 - E_0 = hV$ h = planck constant

Electronic transition depends on the electronic structure of the absolving medium (sample) The two important groups, herponsible solvation and position of absolption in UV-Visible spectra are () Chromopheres (2) Aruxochromes () Chromopheres (2) Aruxochromes () <u>Chromopheres</u>: The Presence of one (ex) more unsaturated linkages (Tr-electrons) in a Compound is responsible solve the colone of the Compound, The linkages are respected to as Chromopheres

Conductometry Conductometry is a measurement of electrolytic Conductivity to monitor a progress of chemical reaction. It is applied to determine the total Conductance of the solution. Principle :-The main Principle involved in this method is that the movement of the ion's Greates the electrical Conductivity. The movement of ions mainly depends on the Concentration of ions. $A^+B^- + c^+D^- \longrightarrow AD + c^+B^-$ Ht cl + Nat of -> Ho + Nat cl the Ponic Contentration of At (H+) is determined by reacting the electrolyte solution with the reagent solution, So that the At ions are seplaced by the ct (Nat) ions. This replacement of the fond with the other Pons shows the Conductance increase (a) decrease. $\oplus \left(\left| \bigoplus \right\rangle \right) =$ to state hourself Imic movement 2-01 Applications of Conductometry:-Conductometry is used in the determination of Solulahity of Sparingily soluble salts an arma Same and (9) Ionic product of water me triainer 6 Dasicity of organic acids \bigcirc Salimity of Scawater ④ Water punity Can be manitored I cheerer pharachy in and I We decken in a lange wat is ingraphic the calleder the calleder of the second The American when also assessed by as Commercial

Example :-C=c : -c=c-; -c=n-; -n=n-; c=o etc chromopholes undergo T -> T brancition in the shortware length Regions of UV-radiations. 2. Auxochrome: - It refers to an atom to a group of atoms which does not give rise to absorption band on its own, but when Conjugate to chromophore will cause a sed shift. Example: - -OH, -NH, -cl, -Br, -cl, etc. Bathochromic shift :- (Red shift) shift of Amox & Values Particularly shost work lengty to higher ware length. $CH_2 = CH_2 \longrightarrow cH_2 = CH - 0H$ 180mm $\longrightarrow 220$ mm Hypsochromic shift :- (Blue shift) shift of I max values Past; - culerly higher wave length to lower wave length. CH2=CH-OH -> CH2=CH2 220mm -> Konn Hyper chromic esselt :- An increase in intensity of the Park of the compound. Hypo Chromic essect: - A decreate in intensity of the reak of the Guround Types of transitions involved in organic molecule :-Notions electronic transitions me $0 \Leftrightarrow \rightarrow \overset{*}{\Rightarrow} (\textcircled{} ?) \land \rightarrow \land^{\dagger} \textcircled{} ?) \rightarrow \land^{\dagger} \textcircled{} ?) \rightarrow \overset{*}{\Rightarrow} (\textcircled{} ?) \rightarrow \overset{*}{\rightarrow} () \rightarrow \overset{*}{\rightarrow}$ iv o -> - transition o- This type the transition are possible in Saturated system with no love pairs electrons. It occurs in each and every molecule because every molecule Contain or bond Ent CHy E2H6 etc

(i) A + A transition:-Happeng at unsaturated System with no love pair of elebrong. En: Alkenes, Dienes etc. (iii) n -> - * transition - Saturated molecule having hetero atom with lone pair electrons En > Alcohols (C2H5-0H) Alky halides etc. (N) n > T & transition: - the Constructed molecule having hetero atoms wity love pair electrons. Ex -> Conjugated Carbonyl, Conjugated Nitro Compounds. Applications :-(i) Predicting relationship between different groups ;-UN Spectroscory is useful in Predicting the relationship between disserent gloups. Ez-> (i) Between c-c, f. C-0 double bonds (ii) Between c-c and gromatic bengene ving double bonds i) UV absorption spectroscopy is used for identification of axometic Compounds and Conjugated double bonds substances. (III) UV absorption spectro scopy is used for the quantitative determinations of Compound. iv) It is one of the best method Se detecting impunities in organic Compounds (1) Knowing be structure of Several Vitamins Like A' and K'. (vi) Determination of Calcium in blood Selum. (VII) studying Kinetics of chemical reactions VIII) Determination of Strength of hydrogen bonding ix Determination of molecular weight of given Compound. (X) Determination of metal Pous such as Fe, M, etc in Cement Indus -tries che

Infrared Spectroscopy :- [IR] IR spectroscopy is a branch of Absolption spectroscopy. Instrumentation: - The block diagram of IR-Spectromatel (marablemirer) (Einet mirror) IR > monochrometal Source (re) Bean splitter Symple cell Detector Principle: - In this type of spectroscory absorption of energy by a molecule in the inflored region and the transitions occur between vibrational levels. So, IR-Spectroscopy is also known as vibrational spectroscopy. The absorption of IR-radiations Causes an excitation of molecule from a lower to the higher vibrational level. I.R-spe ctroscopy is based on the sact that all molecule vibrate and Can absolv energy in IR region. Range of Instarted Radiation almithod it and IR is mainly divided into three sections based on Wave nymbel produced (frequency) cm The change . Itte is t chigt ande (i) Near instared (i) Instared (ii) Far Instared (1) Near instared :- This region is from 12500 - 4000 cm II) Instanced - This region is from 4000 - 600 (m) (iii) Far Inseared :- This region is ston 600 - 50 cm

horastral. 14P.5, of vibrations (x) molecular vibrations : There are two types of vibrations are present in a molecule. (i) Stretching vibrations (ii) Bending (x) deformation vibration. AStretching vibrations :-The distance between two atoms in Georges (or) decreases, but bond angle not change. It is surther classified into 2 types (Symmetric stretching - The movement of the atoms with respect to a perticular atom in a molecule in the same direction - votestar trinciple :- I'm this type of an of slappoint (ii) A Symmetric stretchings one atom approaches the Central atom but remaining all away from it. Brandans have have The abservices of The Storal Lovel I.E. Ste of molecule Sims a lower to Q higher Q and visionite and And set no based or Markover's Con aborto evening in I.R region. 2) Bending vibrations :- milital horar 1 to During bending the bond angle increases and de creases but bond distance not change. It is susher classified into 2-types. barran Tar 1) In plane bending (i) out plane bending (1) har and in (1) Is show instant :- This region is stress 12.500 - 19000 cm is grow Geen Leo in Instantes & This region is stim, but - So Curt minar entry a burphication (in

(D) Inplane bending: - It is classified into 2 types (a) Sciesoring: - Two atoms approach each other (B) Rocking :- Two atoms movement is some ((2) out plane bending :- It is also classified into two types (a) wagging g- Two atoms same move up (x) move down the plane with respect to the Central atom and at the and I and adding (b) Twisting &- one atom more up other atom more down to a manual in the right for the start frequency for petitican magnetic manage herebe as Applications &- (1) Detection of Sunctional groups in organic molecules 2) To distinguish between intra and inter molecular hydrogen bonding (3) Detection of impusities in a Sample (er) in saw materials (Analysis of Petrollum, oils and glease, etc. (5) It is used to find the food Containinates in food items (3) It is used in pharma centical drugs in pharma centical drugs (a) Determine the atomospheric pollutants from the atmosphere 3) To find backenal & Sungal 3 Identification of an unknown Compound Determination of molecular weight

NMR - Nuclear Magnetic Resonance Spectro scopy H'- Proton NMR Spectroscory (64) Instrumentation + The block diaglam of NMR-Spectroscopy. magnet I Sample tuble -> source of radiation RETreamsmitter Detector Recorder magnet controller the Designate attent would Principle: - NMR is a powelful tool for investigating nuclear Structure of atoms and molecules. In this type of spectroscopy absorption of energy by a atom (or) onde cule in the radio Stequency region and transitions occur between magnetic every levels of meclei of a molecule. The magne -tic energy levels are created by keeping the nuclei in a mag -netic Sield in sports hand Is the Proton is placed in a strong magnetic field material the two energy levels become separate. But in the absence of exter -nal magnetic sick the energy levels se equal. The energy levels she I. Low energy level 2. High energy level: 1. Low energy level :- It conserponds to M1 = +15 is due to parallel to the disection of magnetic field. 2. High energy level :- It Cohesponds to M, =-1/2 is due to Anti Parallel to the direction of magnetic field.

----- M, = -1/2 (E) 3 Ho side - m= +k(E) magneticfield A transition from the lower energy state to the higher energy State combe obtained by providing an equal energy to the difference in energy between the two states. $AE = E_2 - E_1$ NMR spectrum :absorbance, Thus NMR Spectrum is plotted of between absorption Signal -t 1 between absorption signal at the detector frequency (v) and the strength of the magnetic sield (sequency (v)) Resonance :- when a nucleus is placed in a system it absolds energy and goes to the excited state. Then it losses energy and returns to unexcited state. Again it absorbs energy and goes to excited state. Thus the nucleus which alternatively become excited and unexcited is said to be in a state of "Resonance" Chemical shift = (S) The Position of Signal of Sample with reference Compound is called chamical shift. Is called The units of chemical shift is Ppm (a) T (Tough) and Reserve (ar) Standard Compound is Telva metryl silone H3C-si-CH3

. ' channical shift (8) = Ho (reservence) - Ho Sample Ho (reservence) × 10⁶ rpm .: In terme of frequency (S) = V(sample) - V(reservence) 6 × 10 V (reference) Applications of NMR spectroscory :-O structural diagnosis by NMR :- The structure of an unknown Compound Can be identified by living NMR-Spectrum. 3) Hydrogen bonding of It is used to study the hydrogen bonding in organic compounds 3 NMR is used in advanced medical bedarlag techniques (3) It is used to determination of total Concentration of given 5 It is used to determinition of Quantitative analysis of the Components ina mixture. Chromatography Chromatography is a method for the separation qualitative iden tisication and quantitative determination of chemical components of Complex mixture. All Chromatography separation techniques used two types of Phases like a stationary phase and a mobile phase (solvent, eluent) Stationaly phase s- The stationary phase is a phase is fixed phase. It is fixed in a column rodile phase - The mobile phase is a phase that is moving (or) Palling Torobile phase - The mobile phase is a phase carrying with the sample mixture.

Gas chromatoglaphy :- [GC] Gas chromatography is a technique is used to separate of a mixture into it's Constituents by a maving gas phase Passing over a stationary phase or ads & bant. Instrumentation :sample injection flow meter Processive Control Detector Amphisier Gars Cylinder filedand Recorder Chromatographic Over The GC-made up of the following main components is cylinder Contain -ming a Carrier gas - He, N2, Ar, etc. (ii) A sample injection system (iii) Column (iv) oven (v) Detector (vi) Recorder. Principle: In GC Small amount of Sample mixture is Vapourised in the Cashiergas (mobile phase) and passed at a Constant Slow sate through a Column Containing the stationary phase maintai -red at a particular temparature. The Components of a Sample mixture get separated due to disservaces in boiling Point, solubility in the stationary Phase. Types of gas chromatography:-Based on the nature of stationary phase GC ande chevided into 2-types 1) Gas-Solid Chromatography (GSC) (2) Gas-Liquid Chromatography (GLC)

() Gas- solid chromatography [GSC]:-(Adsolption of gales on the sulface of solid) This type of technique stationary phase of column Packed With Solid Compounds like Silica, alumina and involving Process ing adsol - ption. (2) Gas-Liquid Chromatography (GLC) ;-This type of technique stationary phase of Column Packed with a Porous solid which is coated with a trim layer of a non-volatile liquid. Appli Cations -(1) Gas chromatography (GC) has been used in the analysis of (3) Natural gales () gaboline () Petrol Samples (Resincely gales 2 It- is useful in the field of food industry J. uhralps S It is used in the Phalamaceutical Camponies 9 It is useful in the polymer Industries (5) Separation of mixture of Components having close boiling Points Combe done by GC. ara (d. parula) (ili prod to devance there and and the superior Variations in the Calification (metile plane) and present in instant glow outs - through a column Calenning the readioning phase multiple and all a particulars. how for far have - The components of a Sample on a liter of a separation it we to discrement in boling early school by the shaking these : Rydniken and god i go sail Cased on the maker of shaking plate in and myst - a start had then a physical charged dep 2 620 physical D hills dep 2

High Performance Liquid Chromatography = [HPLC] Liquid chromatography is a technique is used to Separate of a mixtule into its Constituents by a moving liquid phase passing over a stationary adsorbent (a) stationary phase. High Pressure rungs operating at high Pressure, the solvent (liquid Phase) is passed through the column effectively and high sread. So this technique is known as High speed liquid Chromolography and High Performance liquid Chromatography (HPLC) Instrumentation :somple injection High Pressure Pump Solvent veser voirs The HPLC - is made up of the following Colum main Components 1) Solvent reservoirs (ii) High Pressure pump Recorder 67) output device (iii) Sample injection part Detector (iv) Analytical column (stationary Phase) (V) Detector (Vi) Recorder (v) out put device Principle o-HPLC is an advanced method of Column Chromatography. Even micro -gram to gram quantities of mixtures can be separated by Passage of Sample by high pressure slow of a liquid mobile phase through a column Containing a stationary solid phase. The Components of a sample mixture get separated due to differences in charge, size, affinities in the stationary phase. Applications : O HPLC is mainly used in phalmaceutical Companies 2) It is used for checking the quality of Products in Good industry

Pesticides, industries etc 3 It is used sol separation of vitamine Lipide at low quantities (It is used Sol Separation of Similar molecule. 3 Separation of Carbohydeates in a mixture of Earbohydeates etc. Separation of Gaseous mixtures :-Atmospheric airs is the raw material for Producing most of the gases and the separation process of any gas mixture "into its individual Components "is called as "gas separation" Gas separation is a kind of Procedure for the Separation of various gas mixtures. Normally the air is a mixture of 70' in function 78% Nitrogen, 21% oxygen and 1% remaining gales. Disserent lechnique of gas separation Commonly used That are () Synthetic membrane () Adsorption () Absorption etc. 1) Synthetic membraness-These membranes are the Porus in nature which allow only Certain specific gas molecules to pass through the synthetic membrane The Synthetic membrane allows the gas-A from the mixture of gas (A+B) because this membrane is specific to allow only gas A Sm misture of gases (A+B). When applying Suitable pressure triagh the piston the gas molecule A is separated. Ex: A thin metal sheet requestion in stones of pd (Palladium) allows only H2 gas in a mintule of H2 and O2 (2) H2 and N2 etc.

"Separation of liquid mixtures :-Disselent techniques of liquid separation Commonly used That are (D) Firstional distillation (D) Contribugation (3) separating Symmel (4) Chromatoglaphy etc Fractional distillation of Fractional distillation is used for the separation of a myslure of two (a) more liquide which the difference in boiling Pointy. Jares un Condensed The Petrof The Galolime TI- I Naphalene TI I Kalosene The Diesel Cande ol thoose practional Column The Process of Separation of variable products from the Caude on based on the dissource in boiling tempatature are known as " fractional distillation". The Guide oil is passed to furnace and Converts into Vapour state, this is due to in furnace maintained temperature is 4000 The Vapour Stim of Cande oil pared to tall seactional Column from funace. The tall Stactional Column Consists of no.05 steel brays Cach tray pooriding Loose Cap with a Small Chimmey. As the Vapous go up from down of the fractional column they begin to cool, i.e de clea -se of temparature and Condensation takes place at dissorbut levels of the adding Column.

Separation of liquid mixtures :-Disselent techniques of liquid separation Commonly used That are (D) Firactional distillation (D) Contrisugation (3) separating Summel (4) Chromatography etc Fractional distillation of Fractional distillation is used for the separation of a myslure of two (a) more liquide which the difference in boiling points. Jar -> un Condensed gales The Petrof The Gasoline II Naphalene The Kelosene TI Diesel TI Diesel Cendeal thooc fractional Column The Process of Separation of variable Products from the Caude on) based on the dissevence in boiling tempstature are known as " fractional distillation". The Gude oil is passed to furnace and Converts into Vapour state, this is due to in furnace maintained temperature is 4000 The Vapour Stim of Cande oil Parked to tall Seactional Column from furnace. The tall Stactional Column Consists of no. of steel brays Cach tray providing Loose Cap with a Small Chimmey. As the Vapous go up from down of the fractional column they begin to cool, i.e decen -se of temperature and Condensation takes place at disservent levels of the adding Column.

Higher boiling Stactions Condense Sirst while the lower . into different senctions depending up on their boiling temporatures. In this process theory oil, pickel, Kelosene, Nuptra, Petrol, Un Condensed gases (LPG) she separated from Caude oil. Ketention time :-Retention fime 9s the amount of time a compound Spends on the column after it has been injected. If a Sample Containing Several Compounds, Each Compound in the Sample will spond a different amount of time on the column. ---- Alter and the second s watering to the state and and a first of the first of and share and share and the failer of the same and the failer of the second sec and a sub- and the second of a second district the second of the indiana with a ward to have a product supply with a quest with the stand work of the test of man's is an train the second state of the second second second second second and the bar has been and allow the second bar and the bar

High Performance Lisuid chromotogenphy o- [HPLC].

to separate of a mixture into it's constituents by a moving liquid phase passing over a statimory adsorbent (0) stationary phase.

Last years we were used Classicy livid column Chrownorgenply but no. of Problems occurs at separation and this process is also slow.

Now a days discovery of high Pressive pumps Operating at high Pressive, the Solvent (Limid Phase) is passed thousen the column effectively and high speed. So, this technique is also known as High speed liquid Chromadosnphy & High Performance liquid Chromadosnphy (HPLC). Principle :-

Principle: HPLC is an advanced method of Column Chromotography. Even microgram to gram quantities of michons: Can be separated by passage of Sample by high program flow of a lisuid mobile Phage through a Course flow of a lisuid mobile Phage through a Course Containing a Stationory Solid Phage. The components of a Somple mixtore get separated due to displacences in Charge, Size, affinities in the Stationary Phage.

and the second se

Instaumentatim: Sample Solvent 11100 PICHIMY injecta 2riovr92.96 Column Recady Detector out put device The HPLC - is made up of the following main comparents 1) Solvent Deser Noirs a) High pressive pump 3) Sample injection post 4) Analogical Column (Stationary Phys) 5) Detector and 6) Recorder (or) out put device. Appli artions !-1) HELC is mainly Used in Phagmaceutical Companies. 2) It is used for checking the quality of Pooducts in food industry, pyticides industries, etc. B) It is used for separation of Vilamins, Lipids at 1000 quantities. 4) For separation of Similar molecule. 5) separation of Carbohydrates in a middle of Controhydraty. CH C